

# RMP60 (QE) radio machine probe



## **Specification**

| Delevative Laurette ettera                                      | Made de la constanta de la con |  |
|---|--|--|
| Principal application   | Workpiece inspection and job set-up on multi-tasking machines, machining centres and gantry machining centres.   |  |
| Transmission type   | Frequency-hopping spread spectrum (FHSS) radio<br>Radio frequency 2400 MHz to 2483.5 MHz   |  |
| Radio approval regions  | UK, EU, EFTA, Japan and USA (China exempt). For details about other regions, contact Renishaw.   |  |
| Compatible interfaces   | RMI-Q or RMI-QE combined interface and receiver unit.  |  |
| Operating range   | Up to 15 m (49.2 ft)   |  |
| Recommended styli   | Ceramic, lengths 50 mm (1.97 in) to 150 mm (5.91 in)   |  |
| Weight (without shank)  | including batteries  | 876 g (30.90 oz)   |
| Switch-on / switch-off options                                  | Radio on Spin on Shank switch on   | Radio off or timer off Spin off or timer off Shank switch off      |
| Battery life (2 × AA 3.6 V lithium-thionyl chloride)            | Standby life   | 101 months maximum, dependent on switch-on / switch-off option.    |
|   | Continuous life  | 4870 hours maximum, dependent on switch-on / switch-off option.    |
| Sense directions  | ±X, ±Y, +Z   |  |
| Unidirectional repeatability                                    | 1.00 μm (40 μin) 2σ <sup>1</sup>   |  |
| Stylus trigger force <sup>23</sup> XY low force XY high force Z | 0.75 N, 76 gf (2.70 ozf)<br>1.40 N, 143 gf (5.04 ozf)<br>5.30 N, 540 gf (19.06 ozf)  |  |
| Environment   | IP rating  | IPX8, BS EN 60529:1992+A2:2013<br>(IEC 60529:1989+A1:1999+A2:2013) |
|   | IK rating  | IK01 (EN/IEC 62262: 2002) [for glass window]                       |
|   | Storage temperature  | -25 °C to +70 °C (-13 °F to +158 °F)                               |
|   | Operating temperature  | +5 °C to +55 °C (+41 °F to +131 °F)                                |

Performance specification is tested at a standard test velocity of 480 mm/min (18.9 in/min) with a 50 mm stylus. Significantly higher velocity is possible depending on application requirements.

For further information and the best possible application and performance support, contact Renishaw or visit www.renishaw.com/rmp60

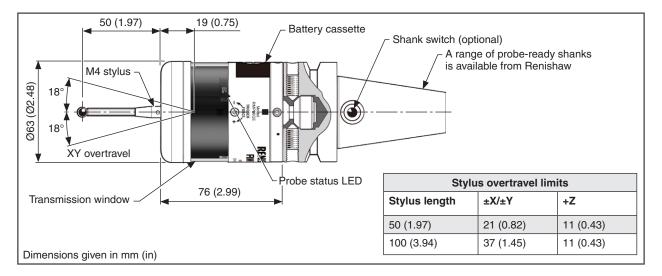


Trigger force, which is critical in some applications, is the force exerted on the component by the stylus when the probe triggers. The maximum force applied will occur after the trigger point (overtravel). The force value depends on related variables including measuring speed, machine deceleration and system latency.

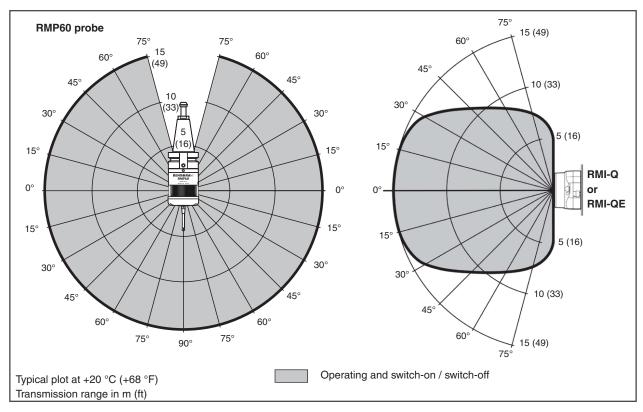
Tests carried out using a 50 mm stylus.



#### **RMP60 dimensions**



## RMP60 performance envelope

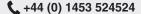


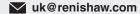
## Spare parts and accessories

A full range of spare parts and accessories is available. Contact Renishaw for a full list.









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Part no.: H-6587-8200-01-A Issued: 05.2022